

#### INDIANA DEPARTMENT OF TRANSPORTATION

#### STANDARDS COMMITTEE MEETING AGENDA

#### Driving Indiana's Economic Growth

October 30, 2006

#### MEMORANDUM

TO: Standards Committee

FROM: Dannie L. Smith, Secretary

RE: Agenda for the November 16, 2006 Standards Committee Meeting

A Standards Committee meeting is scheduled for  $9\!:\!00$  a.m. on November 16, 2006 in the N755 Bay Window Conference Room. The following agenda items are listed for consideration.

#### Old Business

Item 16-1 211	Mr. Heustis B Borrow <del>Fill</del> and <i>Structure</i> Backfill	11/16/06 200-69	3
Item 16-6 Policy Change	Ms. Rearick Semi-Integral End Bents	11/16/06	8
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New Business			
Item 17-1 Standard Drawing	Ms. Rearick 205-TECD-02	11/16/06	31
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cc: Committee Members (11)

FHWA (4)

ICI Representative (1)

REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 211, BEGIN LINE 1, DELETE AND INSERT AS FOLLOWS:

#### SECTION 211 – B BORROW FILL AND STRUCTURE BACKFILL

#### 211.01 Description

This work shall consist of backfilling excavated or displaced peat deposits; filling up to designated elevations of spaces excavated for structures and not occupied by permanent work; constructing bridge approach embankment; and filling over structures and over arches between spandrel walls, all with special material.

#### **MATERIALS**

#### 211.02 Materials

Materials shall be in accordance with the following.

B Borrow	As Defined*
Geotextile	918.02
Structure Backfill	904

\* The material used for special filling shall be of acceptable quality, free from large or frozen lumps, wood, or other extraneous matter and shall be known as B borrow. It shall consist of suitable sand, gravel, crushed stone, ACBF, GBF, or other approved material. The material shall contain no more than 10% passing the No.  $200~(75~\mu m)$  sieve and shall be otherwise suitably graded. The use of an essentially one-size material will not be permitted unless approved.

Aggregate for end bent backfill shall be No. 8 or No. 9 crushed stone, or ACBF, class D or higher.

The Contractor has the option of either providing B borrow or structure backfill from an established CAPP source, or supplying the material from another source. The Contractor has the following options for supplying B borrow or structure backfill from a local site:

- (a) the establishment of a CAPP Producer Yard at the local site in accordance with 917; or
- (b) use a CAPP Certified Aggregate Technician or a consultant on the Department's list of approved Geotechnical Consultants For Gradation Control Testing.

For material excavated within the project limits, gradation control testing will be performed by the Department if the Contractor is directed to use the material as B borrow or as structure backfill.

The frequency of gradation control testing shall be one test per 2000 t (2000 Mg) based on production samples into a stockpile or by over the scales measurement, with a minimum of two tests per contract (one in the beginning and one near the mid-point). The sampling and testing of these materials shall be in accordance with applicable requirements of 904 for fine and coarse aggregates. The Contractor shall advise, in

writing, the Engineer and the District Materials and Testing Engineer of the plan to measure the material.

When Where structure backfill is specified, the Contractor may substitute flowable backfill in accordance with 213. However, flowable backfill shall not be placed into or through standing water, unless approved in writing.

#### CONSTRUCTION REQUIREMENTS

#### **211.03 General Requirements**

If B borrow or structure backfill is obtained from borrow areas, the items of obtaining the areas, their locations, depths, drainage, and final finish shall be in accordance with 203.

Unless otherwise specified, if excavated material complies with 211.02 and if B borrow or structure backfill is required for special filling, the excavated material shall be used as such. If there is a surplus of this material, such surplus shall be used in embankment. The provisions of 203.19 shall apply to placing this material at structures. All surplus in excess of the directed or specified use on the right-of-way shall be disposed of in accordance with 201.03.

If fill or backfill as described in this specification is within embankment limits, and if it is not required that the entire fill or backfill be of B borrow and placed as such, then that portion above the free-water level shall be placed in accordance with applicable provisions of 203 and compacted to the required density.

If borrow is required outside the specified limits of B borrow, material in accordance with the specifications for B borrow may be furnished at the contract unit price for borrow; however, the quantity of borrow measured for payment outside the limits of structure backfill will not exceed the theoretical quantity of B borrow furnished.

Unless otherwise specified, all spaces excavated for and not occupied by bridge abutments and piers, if within embankment limits, shall be backfilled to the original ground line with B borrow, and placed in accordance with 211.04.

Where B borrow or structure backfill is required as backfill at culverts, retaining walls, sewers, manholes, catch basins, and other miscellaneous structures, it shall be compacted in accordance with 211.04.

Where specified, aggregate for end bent backfill shall be placed behind end bents and compacted in accordance with 211.04. Prior to placing the aggregate, a geotextile shall be installed in accordance with 616.11.

#### **211.04 Mechanical Compaction**

Where B borrow or and structure backfill is to shall be compacted by mechanical compaction, it shall, unless otherwise specified, be placed with mechanical tamps or vibrators in accordance with the applicable provisions of 203.23 except, if mechanical tamps or vibrators are used, the material shall be deposited in approximately 6 in. (150 mm) lifts, loose measurements, and each lift compacted to density requirements except as otherwise set out herein.

Aggregate for end bent backfill and coarse aggregate No. 8, No. 9, or No. 11 used for structure backfill shall be deposited in layers not to exceed 12 in (300 mm) loose measurement. Each layer shall be mechanically compacted with a compactor having a plate width of 17 in. (425 mm) or larger that delivers 3000 to 9000 lb (13.3 to 40 kN) per blow. Each lift shall be compacted with two passes of the compactor.

#### 211.05 Embankment for Bridges

When special filling is required, the embankment for bridges shall be constructed using B borrow within the specified limits shown on the plans. All embankment construction details specifically set out in this specification for embankment for bridges shall be considered in accordance with the applicable requirements of 203.

At the time B borrow is being placed for approach embankment, a well compacted watertight dam shall be constructed in level lifts, the details of which are shown on the plans. Except as hereinafter specified for material to be used in constructing the enclosing dam, and for growing vegetation, and unless otherwise provided, the material for constructing bridge approach embankment shall be B borrow compacted by mechanical methods. If approach embankment or shoulders are constructed of material not suitable for growing seed or sod, and if one or both of these is required, then such areas shall, unless otherwise specified, be covered with a layer of clay, loam, or other approved material. This layer shall be approximately 1 ft (0.3 m) thick after being compacted into place.

#### 211.06 B Borrow Around Bents

When specified, B borrow shall be placed around all bents falling within the limits of the approach grade as shown on the plans. Before placing, the surface of the ground on which it is to be placed shall be scarified or plowed as directed. The embankment slope shall be 2:1 on the sides and beneath the structure, and shall be 6:1 from the end of the bridge down to the average ground line, or it may be required to complete the approaches back to the existing grade. An enclosing dam and provisions for growing vegetation shall be constructed in accordance with 211.05.

#### 211.07 Aggregate For End Bent Backfill Blank

When specified, coarse aggregate shall be placed behind end bents as shown on the plans. The material shall be deposited in lifts not to exceed 12 in. (300 mm) loose measurement, and each lift shall be mechanically compacted using a hand held vibratory plate compactor having a plate width of 17 in. (425 mm) or larger that delivers 3000 to 9000 lb (13.3 to 40 kN) per blow. Each lift shall be compacted with two passes of the compactor.

Prior to placing the aggregate, a geotextile shall be installed in accordance with 616.11.

#### 211.08 Spandrel Filling

Unless otherwise specified, spandrel fills for arch structures shall be composed of B borrow. The fill shall be carried up symmetrically in lifts from haunch to crown and simultaneously over all piers, abutments, and arch rings. Compaction shall be in accordance with 211.04.

#### 211.09 Method of Measurement

B borrow, structure backfill and aggregate for end bent backfill will be measured by the cubic yard (cubic meter) as computed from the neat line limits shown on the plans, or as adjusted. If cubic yards (cubic meters) are set out as the pay item for B borrow or structure backfill in the Schedule of Pay Items and if neat line limits are not specified for measurement of volume for the material, measurement will be made by the cubic yard (cubic meter) at the loading point in truck beds which have been measured, stenciled, and approved. The B borrow may be weighed and converted to cubic yards (cubic meters) by assuming the weight per cubic foot (mass per cubic meter) to be 90% of the maximum wet density in accordance with AASHTO T 99. The material may be cross sectioned in its original position and again after excavation is complete, and the volume computed by the average end area method. If B borrow is used for backfill in areas where unsuitable material is present or peat excavation has been performed, unless otherwise directed, the B borrow will be cross sectioned, and the volume will be computed by the average end area method.

If the material is to be paid for by the ton (megagram), it will be weighed in accordance with 109.01(b).

If the material comes from a wet source such as below water or a washing plant, and weighing is involved in the method of measurement, there shall be a 12 h drainage period prior to the weighing.

Geotextile will be measured in accordance with 616.12.

#### 211.10 Basis of Payment

The accepted quantities of B borrow will be paid for at the contract unit price per cubic yard (cubic meter) or per ton (megagram) as specified, complete in place.

Structure backfill will be paid for at the contract unit price per cubic yard (cubic meter), based on the neat line limits shown on the plans or as adjusted for authorized changes, provided the material comes from outside the permanent right-of-way. If the Schedule of Pay Items does not contain a pay item for structure backfill and it is required to backfill pipes or culverts within the project limits, a change order will be generated to establish a unit price.

B borrow material placed outside the neat lines will be paid for as borrow when such B borrow eliminates required borrow material. Otherwise, no payment will be made for backfill material placed outside the neat lines.

Aggregate for end bent backfill will be paid for at the contract unit price per cubic yard (cubic meter), based on the neat line limits shown on the plans or as adjusted by authorized changes.

Geotextile will be paid for in accordance with 616.13.

Flowable backfill which is substituted for structure backfill will be paid for as structure backfill.

Mr. Heustis
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 211, CONTINUED.

If topsoil, loam, or other suitable material in accordance with 211.05 is used for expediting the growth of seed or sod, it will be paid for at the contract unit price per cubic yard (cubic meter) for borrow, unless otherwise provided.

Payment will be made under the following:

Pay Item	Pay Unit Symbol
Aggregate For End Bent Backfill	CYS (m3)
B Borrow	CYS (m3)
	TON (Mg)
Structure Backfill	CYS (m3)

No payment will be made under this section for material obtained within the excavation limits of the project if the Contractor is directed to use the material as B borrow or structure backfill in a pipe trench, culvert, construction of an embankment or fill, or if the Contractor uses the material for its own convenience. Material obtained from within the excavation limits of the project and which the Contractor is directed to use as B borrow or structure backfill for other purposes including replacement of undercut areas, support for a MSE wall, and end bent fill will be paid for at the contract unit price of \$5.00 per cubic yard (\$6.50 per cubic meter) for B borrow/structure backfill handling.

The cost of disposal of excavated material shall be included in the cost of the pay items in this section.

```
Other sections containing
                                                       General Instructions to Field Employees
                                                           Update Required? Y___ N___
specific cross references:
                                                           By - Addition or Revision
202.08 Pg 200-10 621.13 Pg 600-69 Frequency Manual
202.09 Pg 200-13 714.07 Pg 700-104 Update Required? Y___ N__
202.14 Pg 200-15 714.08 Pg 700-104 By - Addition or Revision
203.09 Pg 200-23 (3) 715.02 Pg 700-105
203.16 Pg 200-29 715.04 Pg 700-109
203.27(b) Pg 200-38 715.09 Pg 700-111
203.27(e) Pg 200-39 715.13 Pg 700-113
                                                                718.10 Pg 700-128
                                                                719.07 Pg 700-130
                                                                719.08 Pg 700-131
203.27(f) Pg 200-40 (3) 715.14 Pg 700-114
204.02 Pg 200-44 717.04 Pg 700-123
204.03 Pg 200-45 717.08 Pg 700-124
206.07 Pg 200-55 (2) 717.09 Pg 700-124
212.02 Pg 200-74 718.09 Pg 700-127
                                                                720.03 Pg 700-134 (2)
                                                                802.11 Pg 800-28
                                                                802.12 Pg 800-29
                                                                807.05 Pg 800-50
                                                                904.01 Pg 900-25
Recurring Special Provisions
                                                      Standard Sheets potentially affected:
potentially affected:
714-R-437 723-R-282
                                                                715-BKFL-01 thru 12
717-R-152
                 723-R-282f
                                                       Action: Passed as submitted; revised
Motion: Mr.
Second: Mr.
                                                       Effective - _____ Letting
Ayes:
                                                                               ____ Supplementals
Nays:
                                                       Withdrawn
                                                      Received FHWA Approval? _____
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Item No. 16-6
Ms. Rearick
Date: 11/16/06

#### POLICY CHANGE

Semi-Integral End Bents

Revises Indiana Design Manual Section 67-1.01

Other sections containing specific cross references:	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision
None	Frequency Manual Update Required? Y N By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
None	None
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition
	Withdrawn
	Received FHWA Approval?

#### DESIGN MEMORANDUM No. 06-\_ POLICY CHANGE

TO:	All Design, Operations, and District Personnel, and Consultants
FROM:	Anthony L. Uremovich Design Resources Engineer Production Management Division
SUBJECT:	Semi-Integral End Bents
REVISES:	Indiana Design Manual Section 67-1.01
EFFECTIVE:	, 2006, Letting
are not practica	nd bents should be considered for each bridge for which integral end bents all or feasible. For a skew angle of greater than 30 deg or an expansion (80 m) or longer, twisting or racking of the bridge should be investigated.
1C(2) shows d	Manual Figure 67-1C(1) shows details for Method 1, and Figure 67-etails for Method 2. Both figures are attached hereto. All applicable wn in the figures should be shown on the plans.
strip, and neopr bents, should be , 200 special provision	rene sheeting, materials required in the construction of semi-integral end called for beginning with the, 2007, letting, and through the 27, letting. Beginning with the September, 2007, letting, the recurring on will be incorporated into the INDOT <i>Standard Specifications</i> . The nen no longer be required to be called for in specific contracts.

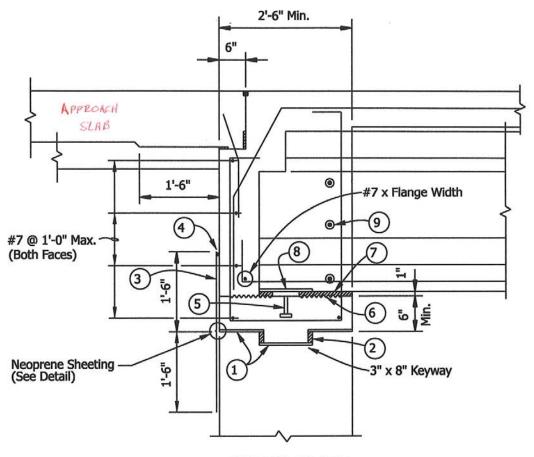
Item No. 16-7
Ms. Rearick
Date: 11/16/06

#### REVISION TO DESIGN MANUAL

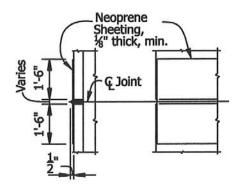
FIGURES 67-1C(1) Suggested Semi-Integral End Bent Details (Method 1)

FIGURES 67-1C(2) Suggested Semi-Integral End Bent Details (Method 2)

Other sections containing	General Instructions to Field Employees
specific cross references:	Update Required? Y N
Maria	By - Addition or Revision
None	Frequency Manual
	Update Required? Y N
	By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
None	None
Motion: M	Action: Passed as submitted; revised
Second: M	Effective: Letting
Ayes:	2008 Standards Specifications Book
Nays:	2008 Standards Edition
1	
	Withdrawn
	Received FHWA Approval?



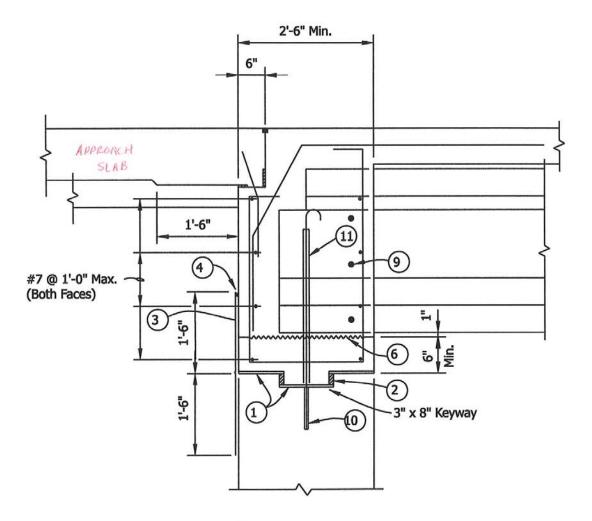
#### SECTION AT BEAM



#### **NEOPRENE SHEETING DETAIL**

# SUGGESTED SEMI-INTEGRAL END BENT DETAILS (Method 1)

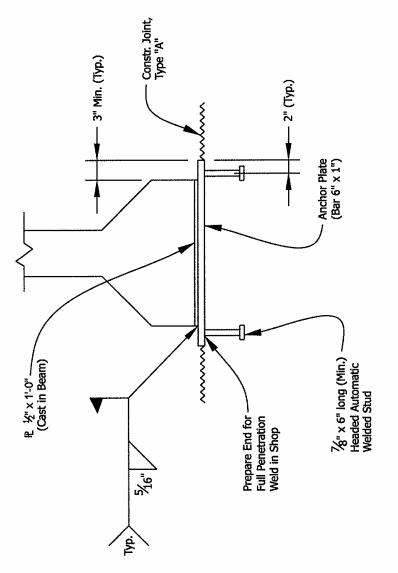
Figure 67-1 C (1)



#### SECTION BETWEEN BEAMS

# SUGGESTED SEMI-INTEGRAL END BENT DETAILS (Method 1)

Figure 67-1 C (1) (Continued)



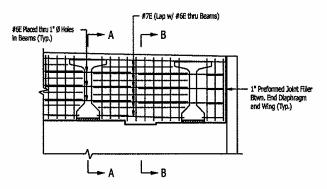
# ANCHOR PLATE DETAIL

# SUGGESTED SEMI-INTEGRAL END BENT DETAILS (Method 1) Figure 67-1 C (1) (Continued)

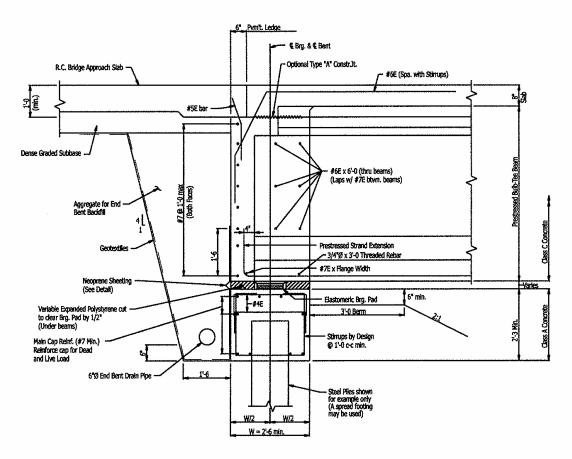
- (1) 3 Layers of Medium Weight Roofing Felt w/Grease between layers over \( \frac{1}{8} \)" High-Density Plastic Bearing Strip with smooth side up. Expanded Polystyrene (Designer to determine thickness) Neoprene Sheeting attached to Concrete. Continuous bead of Silicone Caulk under Neoprene Sheeting. Anchor Plate (See Details) Construction Joint Type "A" (Optional) 1" Thick Expanded Polystyrene, full width of Beam. 8) Plate ½" x 1'-0", full width of Beam. (Cast in Beam) (9) #6 Reinforcing Bar thru 1"Ø Holes cast in Beam Web.
- #0 Reinforcing bar that I be holes cast in beam web.
- #6 Reinforcing Bar set in 1'-0" Deep Filed Drilled Hole filled with Epoxy Grout. (Min. Pullout = 26,500 Lbs.)
- PVC Sleeve (Designer to determine size of Sleeve)
  (Top of Sleeve to be sealed before Concrete is poured)
  - Constr. Joint may be used, between Wings, to facilitate temporary support of Beams. If Beams are temporarily supported by another approved method, the Constr. Joint may be eliminated.

# SUGGESTED SEMI-INTEGRAL END BENT DETAILS (Method 1)

Figure 67-1 C (1) (Continued)



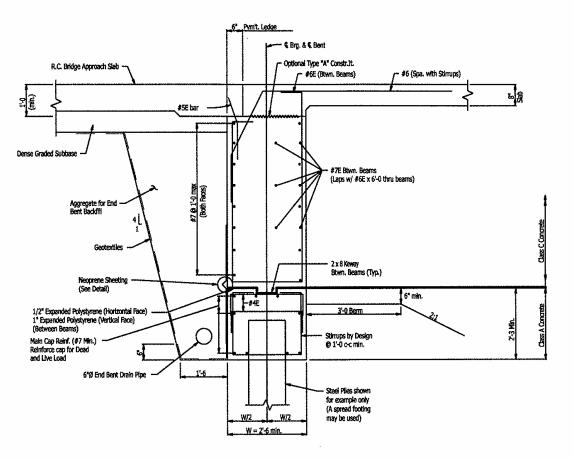
#### FRONT ELEVATION



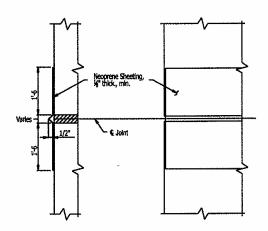
#### SECTION A-A

## SUGGESTED SEMI-INTEGRAL END BENT DETAILS (Method 2)

Figure 67-1 C (2)



#### SECTION B-B



**NEOPRENE SHEETING DETAIL** 

### SUGGESTED SEMI-INTEGRAL END BENT DETAILS ( Method 2)

Figure 67-1 C (2) (Continued)

Item No. 16-8 Ms. Rearick

	Date: 11/16/06
REVISION TO 2006 STANDARD	
SECTION 702, AFTER LINE 43	
	Bearing Strips906.08
Neoprene Sneeting	906.02(a)5
Other sections containing	General Instructions to Field Employees
specific cross references:	Update Required? Y N
	By - Addition or Revision
None	Frequency Manual
	Update Required? Y N
	By - Addition or Revision
Recurring Special Provisions	Standard Sheets potentially affected:
potentially affected:	beamdard bineets potentiarry arrected.
potentially allected	
	None
Motion: M	Action: Passed as submitted; revised
Second: M	Effective: Letting
Ayes:	2008 Standards Specifications Book
Nays:	2008 Standards Edition

Withdrawn \_\_\_\_

Received FHWA Approval? \_\_\_\_\_

Item No. 16-9
Ms. Rearick
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 702, AFTER LINE 1270, INSERT AS FOLLOWS:

Where semi-integral end bents are constructed, a neoprene sheet with nylon fabric reinforcement shall be installed as shown on the plans. The neoprene shall be secured to the concrete with approved pneumatically placed fastening devices which will not damage the neoprene or the concrete. The neoprene sheet shall be centered on the joints. Laps shall not be incorporated into the vertically installed neoprene sheeting.

Other sections containing	General Instructions to Field Employees
specific cross references:	Update Required? Y N By - Addition or Revision
203.19 Pg 200-32	Frequency Manual
714.03 Pg 700-103	Update Required? Y N
	By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
None	None
Motion: M	Action: Passed as submitted; revised
Second: M	Effective: Letting
Ayes:	2008 Standards Specifications Book
Nays:	2008 Standards Edition
	Withdrawn
	Received FHWA Approval?

Item No. 16-10
Ms. Rearick
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 702, AFTER LINE 1374, INSERT AS FOLLOWS:

Neoprene sheeting and all materials required for installation of the sheeting will not be measured.

High density plastic bearing strips will not be measured.

Other sections containing specific cross references:	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision
704.07 Pg 700-53 714.07 Pg 700-104 717.08 Pg 700-124	Frequency Manual  Update Required? Y N  By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
None	None
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition
	Withdrawn
	Received FHWA Approval?

Item No. 16-11
Ms. Rearick
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 702, AFTER LINE 1454, INSERT AS FOLLOWS:

The cost of furnishing and installing neoprene sheeting shall be included in the cost of concrete, class A.

The cost of high density plastic bearing strips shall be included in the cost of concrete, class A.

Other sections containing	General Instructions to Field Employees
specific cross references:	Update Required? Y N
	By - Addition or Revision
206.11 Pg 200-58	Frequency Manual
704.08 Pg 700-53	Update Required? Y N
714.08 Pg 700-104	By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
	None
Motion: M	Action: Passed as submitted; revised
Second: M	Effective: Letting
Ayes:	2008 Standards Specifications Book
Nays:	2008 Standards Edition
	Withdrawn
	Received FHWA Approval?

Item No. 16-12 Mr. Heustis Date: 11/16/06

REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 714, AFTER LINE 37, INSERT AS FOLLOWS:

#### 714.03.1 Backfill

Structure backfill or flowable backfill shall be used as backfill around concrete culverts. Backfill shall be placed in accordance with 211 or 213 as applicable.

SECTION 714, BEGIN LINE 86, INSERT AS FOLLOWS:

#### 714.07 Method of Measurement

Concrete used in retaining walls, culverts, and culvert extensions will be measured in accordance with 702.27. Reinforcing steel will be measured in accordance with 703.07. Precast reinforced concrete box sections and precast reinforced concrete box section extensions will be measured by the linear foot (meter), complete in place. Common excavation for retaining walls will be measured by the cubic yard (cubic meter) to the neat lines shown on the plans. Structure backfill and B borrow for retaining walls will be measured in accordance with 211.09 to the neat lines shown on the plans. Structure backfill for drainage structures will be measured in accordance with 211.09. Flowable backfill will be measured in accordance with 213.08. Field drilled holes will be measured in accordance with 702.27.

#### 714.08 Basis of Payment

The accepted quantities of concrete used in retaining walls, culverts, and culvert extensions will be paid for at the contract unit price per cubic yard (cubic meter) for concrete, of the class specified, structures. Reinforcing steel will be paid for in accordance with 703.08. Precast reinforced concrete box sections will be paid for at the contract unit price per linear foot (meter) for culvert, precast reinforced concrete box sections, of the size specified, complete in place. Precast reinforced concrete box section extensions will be paid for at the contract unit price per linear foot (meter) for culvert extension, precast reinforced concrete box sections, of the size specified, complete in place. Common excavation for retaining walls will be paid for at the contract unit price per cubic yard (cubic meter) to the neat lines shown on the plans in accordance with 203.28. Structure backfill and B borrow for retaining walls will be paid for in accordance with 211.10 to the neat lines shown on the plans. Structure backfill for drainage structures will be paid for in accordance with 211.10. Flowable backfill will be paid for in accordance with 702.28.

Item No. 16-12 Contd.

Mr. Heustis Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 714 CONTINUED.

Other sections containing specific cross references:  None	General Instructions to Field Employees Update Required? Y N By - Addition or Revision Frequency Manual Update Required? Y N By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
714-R-437 717-R-152 723-R-228 723-R-228f	715-BKFL-01 thru 12
Motion: Mr. Second: Mr. Ayes: Nays:	Action: Passed as submitted; revised  Effective Letting Supplementals  Withdrawn  Received FHWA Approval?

Item No. 16-13 Mr. Heustis

Date: 11/16/06 REVISION TO 2006 STANDARD SPECIFICATIONS

TTON	/15, AFIER LINE 2/, INSERT AS FOLLOWS:	
	Concrete	702
	Flowable Backfill	213
	Geotextiles	918.03
	Reinforcing Steel	910.01
	Rubber Type Gaskets	906.04
	Straps, Hook Bolts, and Nuts	908.12
	Structure Backfill	904

The maximum particle size of backfill material for corrugated pipe shall be less than one-half the corrugation depth.

SECTION 715, BEGIN LINE 287, DELETE AND INSERT AS FOLLOWS:

#### 715.09 Backfilling

All plastic pipes, except longitudinal underdrains, which are not fabricated with hydrostatic design basis rated resins and are installed within 5 ft (1.5 m) of mainline or public road approach pavement, paved shoulders, or sidewalks shall be backfilled with structure backfill or flowable backfill. Structure backfill shall be placed in accordance with 211. Flowable backfill shall be placed in accordance with 213.07. All other pipe installations shall be backfilled as shown on the plans or as directed. Structure backfill shall be placed in accordance with 211.04.

Prior to placing flowable backfill, all standing water shall be removed from the trench. If the water cannot be removed from the trench, structure backfill shall be used in lieu of flowable backfill to an elevation 2 ft (0.6 m) above the groundwater. The remainder of the trench shall be backfilled as shown on the plans.

Except where prohibited due to groundwater, flowable backfill may be used as a substitute for structure backfill.

After the completion of the backfill operation and prior to beginning the paving operation, all plastic pipes, except longitudinal underdrains, not fabricated with hydrostatic design basis rated resins installed within 5 ft (1.5 m) of mainline or public road approach pavement, paved shoulders, or sidewalks Except for underdrains, all polyethylene and polyvinyl chloride pipes 36 in. (900 mm) or less in pipe pay item diameter shall be mandrel tested a minimum of 30 days after the completion of backfill operations, or as otherwise directed. The mandrel shall be a go/no go mandrel with a minimum of nine arms or prongs and a diameter of 5% less than the pipe pay item diameter. If the mandrel does not pass through the pipe when pulled by hand or the mandrel damages the pipe, the deficient pipe shall be removed, replaced, and mandrel tested a minimum of 30 days after the flowable backfill has been replaced or as otherwise directed. Pipes having a pipe pay item diameter greater than 36 in. (900 mm) will be visually inspected for acceptance. Pipes that cannot be visually inspected shall be video inspected in accordance with 718.07. The Engineer will determine the sections of pipe to be video inspected. Video inspection shall be conducted a minimum of 30 working days after the completion of the backfill operations or as otherwise directed. Commercial and private drive pipes are excluded from the mandrel testing and video inspection requirements.

Where material other than structure backfill or flowable backfill is permitted and used for backfilling, it shall be of such nature that compacts readily. That portion around and for 6 in. (150 mm) above the top of the pipe shall be free from large stones. This material shall be placed in layers not to exceed 6 in. (150 mm), loose measurement, and each layer compacted thoroughly by means of mechanical tamps. Where coarse aggregate No. 8, No. 9, or No. 11 is used for structure backfill, geotextile shall be installed as shown on the plans.

An adequate earth cover, as shown on the plans, shall be placed over the structure before heavy equipment is driven operated over it.

Backfill for slotted drain pipe and slotted vane drain pipe shall consist of class A concrete on both sides of the pipe. During the backfilling and paving operations, the slot shall be covered to prevent infiltration of material into the pipe.

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SECTION 715, BEGIN LINE 408, INSERT AS FOLLOWS:
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Structure backfill will be measured in accordance with 211.09. Flowable backfill will be measured in accordance with 213.08.

Pavement replacement and subbase necessary due to structure replacement under an existing pavement will be measured to the neat lines shown on the plans.

For structures for which the plans permit pipes of differing sizes for either smooth or corrugated interiors, and the corrugated interior alternate is installed, measurement of B borrow for structure backfill or flowable mortar backfill will be based on the neat line dimensions shown on the plans for the smooth interior alternate.

Grated box end sections will be measured per each for the specified type, surface slope, and pipe size.

Video inspection for pipe will be measured by the linear foot (meter) as determined by the electronic equipment.

*Geotextile used to wrap backfill material will not be measured.* 

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SECTION 715, AFTER LINE 439, INSERT AS FOLLOWS:
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Structure backfill will be paid for in accordance with 211.10. If utilized as a substitute for structure backfill, flowable backfill will be paid for as structure backfill. Otherwise, flowable backfill will be paid for in accordance with 213.09.

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SECTION 715, AFTER LINE 461, INSERT AS FOLLOWS:
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Video inspections for pipe will be paid for at the contract unit price per linear foot (meter) completed.

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SECTION 715, AFTER LINE 562, INSERT AS FOLLOWS:

Video Inspection for Pipe.....LFT (m)
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Item No. 16-13 Contd.

Mr. Heustis
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 715, AFTER LINE 592, INSERT AS FOLLOWS:

Other Section Containing specific cross references

Geotextile required for coarse aggregate No. 8, No. 9, or No. 11 structure backfill material will not be paid for separately. The cost of the geotextile shall be included in the cost of structure backfill.

The cost of providing the video inspection equipment, technician, videotapes, or computer disks shall be included in the cost of the video inspection for pipe. No additional payment will be made for repair or removal of pipes, backfill, the video re-inspection of the repairs or replaced pipe, and all other work associated with the repair or removal or unaccepted pipes.

205.02, Pg. 200-49 205.06, Pg. 200-51 205.07, Pg. 200-52 717.02, Pg. 700-121 717.08, Pg. 700-124 717.09, Pg 700-124 718.09, Pg 700-127 718.10, Pg 700-127 719.02, Pg 700-129 719.04, Pg 700-130 719.05, Pg 700-130 719.07, Pg 700-130 719.08, Pg 700-130	
Other sections containing specific cross references:  See Above	General Instructions to Field Employees Update Required? Y N By - Addition or Revision Frequency Manual Update Required? Y N By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
714-R-437 717-R-152 723-R-282 723-R-282f	211-BFIL-01 thru 05 714-BCEX-01 and 02 715-BKFL-01 thru 12
Motion: Mr. Second: Mr. Ayes: Nays:	Action: Passed as submitted; revised  Effective Letting Supplementals  Withdrawn
	Received FHWA Approval?

Item No. 16-14
Mr. Heustis
Date: 11/16/06

REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 717, BEGIN LINE 3, DELETE AND INSERT AS FOLLOWS:

#### 717.01 Description

This work shall consist of furnishing and placing structural plate pipe, pipe-arches, or arches in accordance with these specifications and in reasonably close conformance with the lines, grades, and details shown on the plans or as directed 105.03.

SECTION 717, BEGIN LINE 81, DELETE AND INSERT AS FOLLOWS:

#### **717.04 Backfill**

Where shown on the plans or when directed, All structural plate pipe and pipe arches shall be backfilled with structure backfill or flowable backfill, shall be used in backfilling around pipe and pipe arch structures or as otherwise directed. Arch structure backfill shall be structure backfill. The amount of camber on the invert of the pipe or pipe-arch shall be varied to suit the height of fill and supporting soil, except the camber grade shall not be above level. The finished backfill grade shall be as shown on the plans. Structure backfill shall be placed in accordance with 211. Flowable backfill shall be placed in accordance with 213.

After the pipe or pipe-arch has been assembled and is in place, backfill material shall be placed in accordance with 211.04 or 213.07.

An adequate earth cover shall be provided over the structure, as shown on the plans, before heavy construction equipment is driven operated over it. This earth cover shall be free of stones.

When Where backfilling at arches before headwalls are placed, the material shall first be placed midway between the ends of the arch, forming as narrow a ramp as possible, until the top of the arch is reached. The ramp shall be built up evenly on both sides and the backfilling material compacted as it is placed. After both ramps have been built to the top of the arch, the remainder of the backfill shall be deposited in both directions from the center to the ends and evenly on both sides of the arch.

Item No. 16-14 Contd.

Mr. Heustis Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 717 CONTINUED.

Other sections containing specific cross references:	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision		
None	Frequency Manual  Update Required? Y N  By - Addition or Revision		
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:		
714-R-437 717-R-152 723-R-282 723-R-282f	211-BFIL-01 thru 05 714-BCEX-01 and 02 715-BKFL-01 thru 12		
Motion: Mr. Second: Mr. Ayes: Nays:	Action: Passed as submitted; revised  Effective Letting  Supplementals  Withdrawn  Received FHWA Approval?		

REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 904, BEGIN LINE 360, DELETE AND INSERT AS FOLLOWS:

#### 904.05 Structure Backfill

The material shall be of acceptable quality, free from large or frozen lumps, wood, or other extraneous matter. It shall consist of suitable sand, gravel, crushed stone, ACBF, or GBF. Coarse aggregate used for backfilling end bents on beam structures shall be No. 8 or No. 9 crushed stone or BF slag, class D or higher, in accordance with 904. Structure backfill shall be in accordance with one of the following gradations or No. 8, No. 9, No. 11, No. 53, or No. 73 coarse aggregate in accordance with the gradation requirements of 904.03(e). Coarse aggregate No. 8, No. 9, No. 11, No. 53, or No. 73 shall be crushed stone or ACBF, class D or higher.

Other sections containing specific cross references: 204.02, Pg 200-44, 211.02, Pg 200-70 714.02, Pg 700-102, 715.02, Pg 700-106 717.02, Pg 700-121, 718.02, Pg 700-125 719.02. Pg 700-129	Frequency Manual
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
714-R-437 717-R-152 723-R-282 723-R-282f	211-BFIL-01 thru 05 714-BCEX-01 and 02 715-BKFL-01 thru 12
Motion: Mr. Second: Mr. Ayes: Nays:	Action: Passed as submitted; revised  Effective Letting Supplementals  Withdrawn  Received FHWA Approval?

Item No. 16-18
Ms. Rearick
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 906, AFTER LINE 97, INSERT AS FOLLOWS:

#### 5. Neoprene Sheeting

Neoprene sheeting shall be general purpose, heavy duty with nylon fabric reinforcement. The neoprene sheeting shall be in accordance with the test requirements as follows:

Test Description	ASTM Method	Requirement
Thickness	D 751	0.10 in. $\pm$ 0.01 in. (25 mm $\pm$ 0.3 mm)
Minimum Breaking Strength, Grab, W x F	D 751	700 lb x 700 lb (3120 N x 3120 N)
Minimum Adhesion, 1 in. wide Strip, 2 in. min. Pull	D 751	6 lb min. (27 N min.)
Minimum Burst Strength (Mullen)	D 751	1.40 ksi min. (9.65 MPa min.)
Heat Aging, 70 h, Temp. 212°F (100°C), 180 deg Bend, without cracking	D 2136	No Cracking of Coating
Low-Temperature Brittleness, 1 h at -40°F (-40°C), Bend Around 1/4 in. (6 mm) Mandrel	D 2136	No Cracking of Coating

Other sections containing specific cross references:  None	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision  Frequency Manual  Update Required? Y N  By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
None	None
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition  Withdrawn
	Received FHWA Approval?

Item No. 16-20
Ms. Rearick
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 906, AFTER LINE 255, INSERT AS FOLLOWS:

#### 906.08 High Density Plastic Bearing Strips

The strip shall be of multipolymer plastic and shall have the physical properties as follows:

- (a) Compressive strength shall be 8000 to 9000 psi (55.2 to 62.1 kPa).
- (b) The material shall be nontoxic.
- (c) The cold-flow characteristic at 1000 psi and 73°F (6.9 kPa and 22°C) shall be 1%.
- (d) The coefficient of linear expansion shall be 3.0 x  $10^{-5}$  in./in./°C to 5.0 x  $10^{-5}$  in./in./°C (7.62 x  $10^{-4}$  mm/mm/°C to 1.27 x  $10^{-3}$  mm/mm/°C).

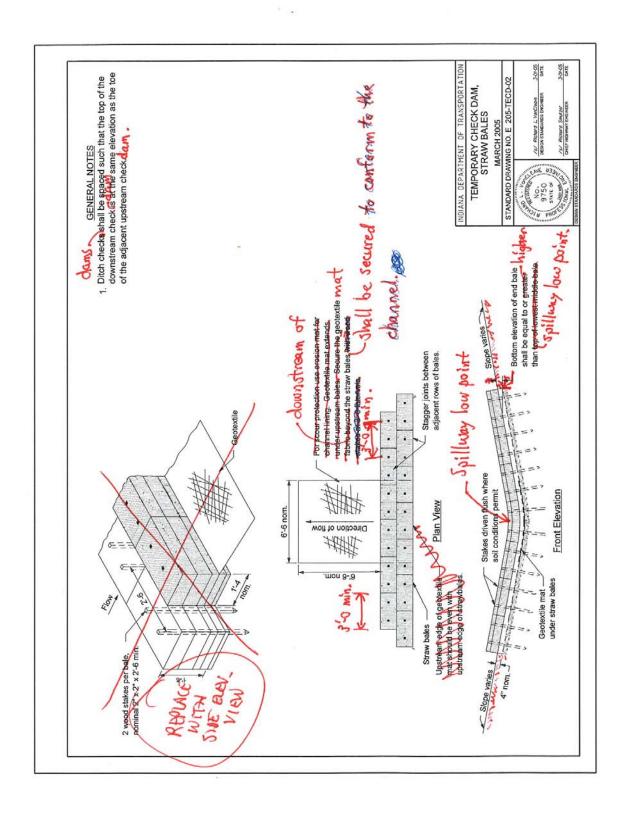
Other sections containing specific cross references:  None	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision  Frequency Manual  Update Required? Y N
	By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
None	None
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition
	Withdrawn
	Received FHWA Approval?

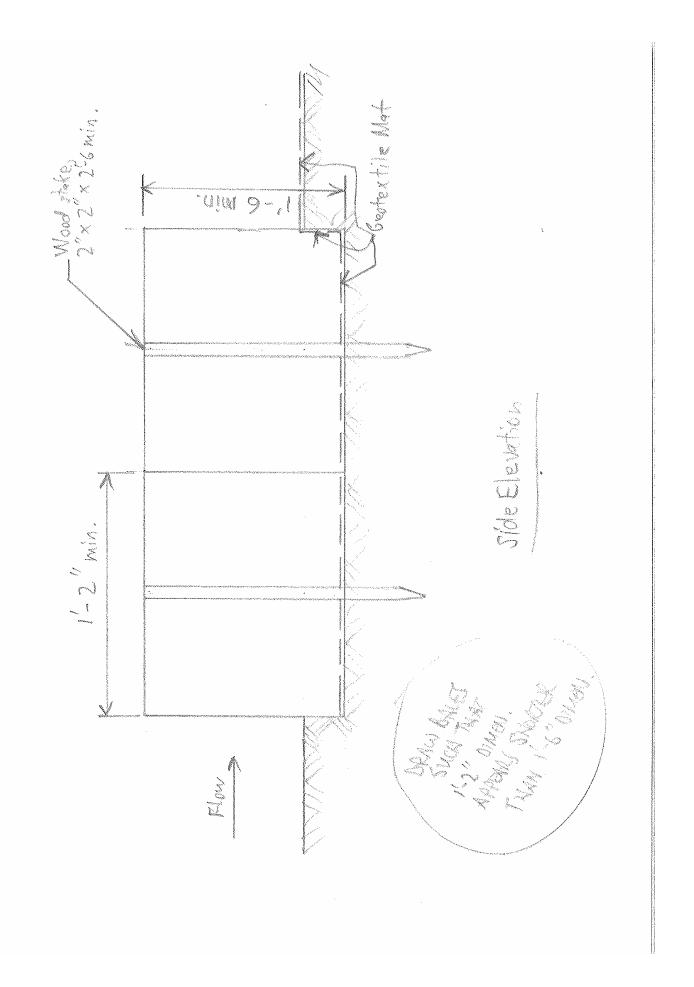
Item No. 17-1
Ms. Rearick
Date: 11/16/06

	$\Box$		
$RF_{i}VISION$	1()	STANDARD	DRAWINGS

205-TECD-02 Temporary Check Dam, Straw Bales

Other sections containing specific cross references:  None	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision  Frequency Manual
	Update Required? Y N By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
	See Above
Motion: M	Action: Passed as submitted; revised
Second: M	Effective: Letting
Ayes:	2008 Standards Specifications Book
Nays:	2008 Standards Edition
	Withdrawn
	Received FHWA Approval?





Item No. 17-2
Ms. Rearick
Date: 11/16/06

#### REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 205, BEGIN LINE 20, DELETE FOLLOWS:

Straw bales shall be a minimum of 14 in. by 18 in. by 36 in. (350 mm by 450 mm by 900 mm) and shall not weigh less than 35 lb (16 kg). Bales shall be bound with wire or nylon twine.

Other sections containing specific cross references:	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision
None	Frequency Manual  Update Required? Y N  By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition
	Withdrawn  Received FHWA Approval?

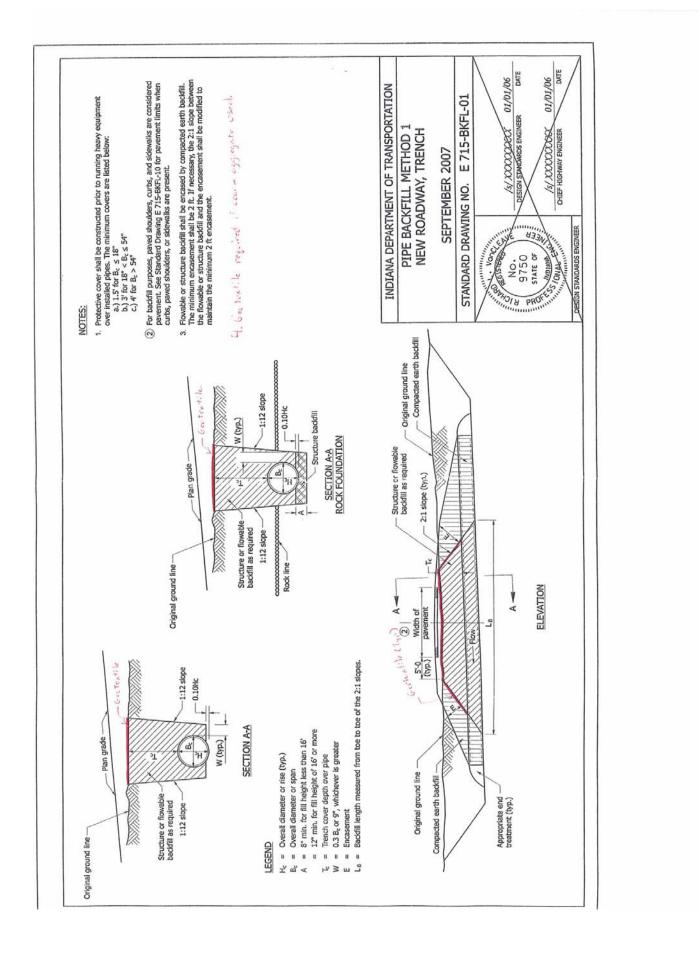
Item No. 17-3
Mr. Heustis
Date: 11/16/06

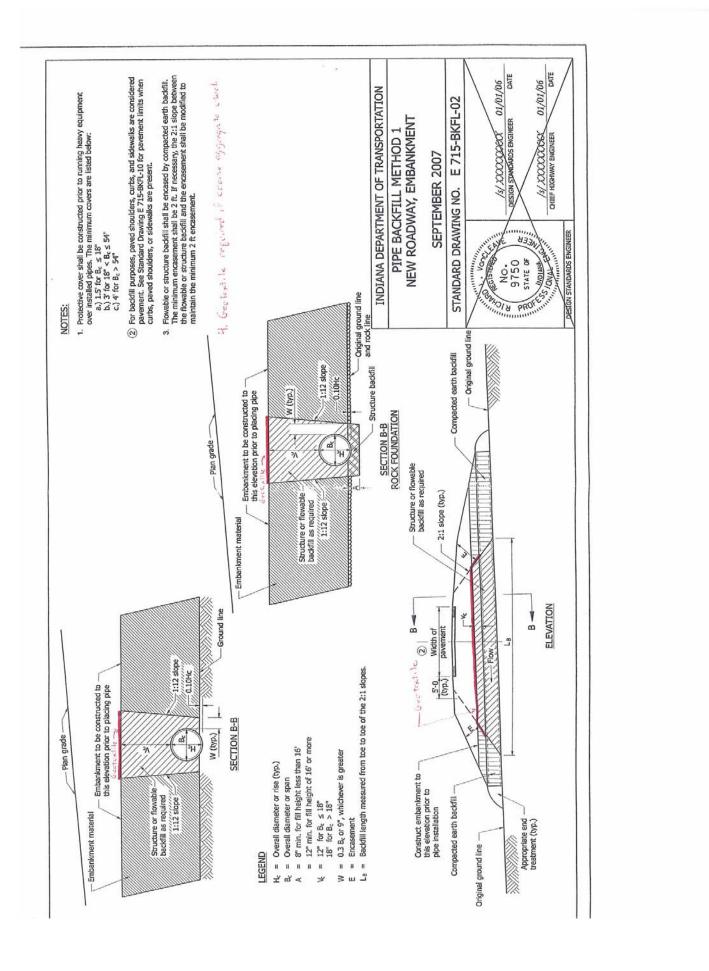
#### REVISION TO STANDARD DRAWINGS

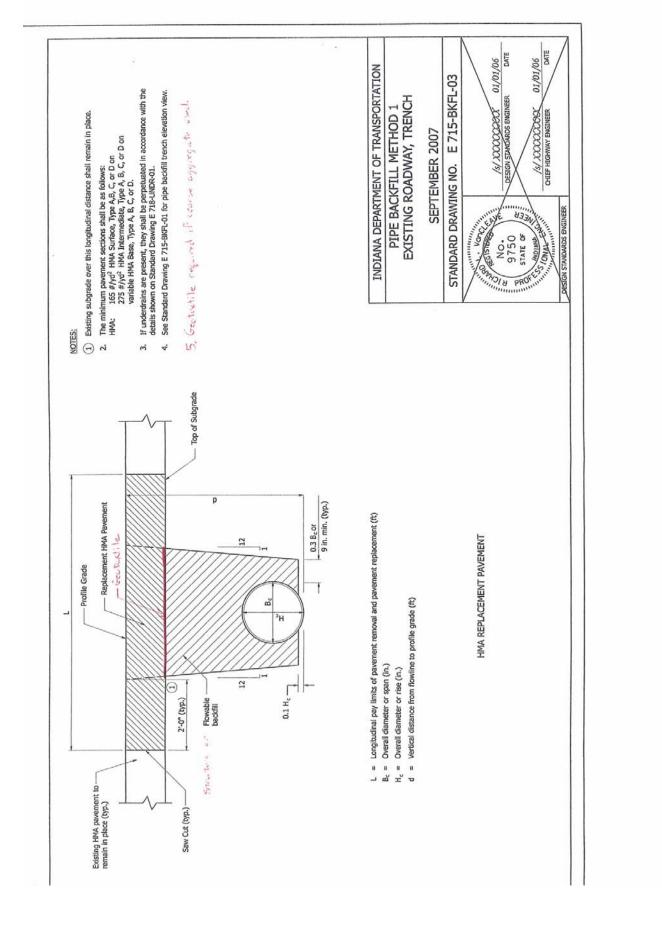
715-BKFL-01,	Pipe	Backfill	Method 1	1,	New Roadway, Trench
715-BKFL-02,	Pipe	Backfill	Method 1	1,	New Roadway, Embankment
715-BKFL-03,	Pipe	Backfill	Method 1	1,	Existing Roadway, Trench, HMA Pavement
715-BKFL-04,	Pipe	Backfill	Method 1	1,	Existing Roadway, Trench, PCC Pavement
715-BKFL-05,	Pipe	Backfill	Method 1	1,	Existing Roadway, Trench, Composite Pvmt.
715-BKFL-06,	Pipe	Backfill	Method 2	2,	Commercial & Private Drives, Trench
715-BKFL-07,	Pipe	Backfill	Method 2	2,	Commercial & Private Drives, Embankment
715-BKFL-08,	Pipe	Backfill	Method 3	3,	Median Installation, Trench
715-BKFL-09,	Pipe	Backfill	Method 3	3,	Median Installation, Embankment
715-BKFL-10,	Pipe	Backfill	Limit De	ete	rmination

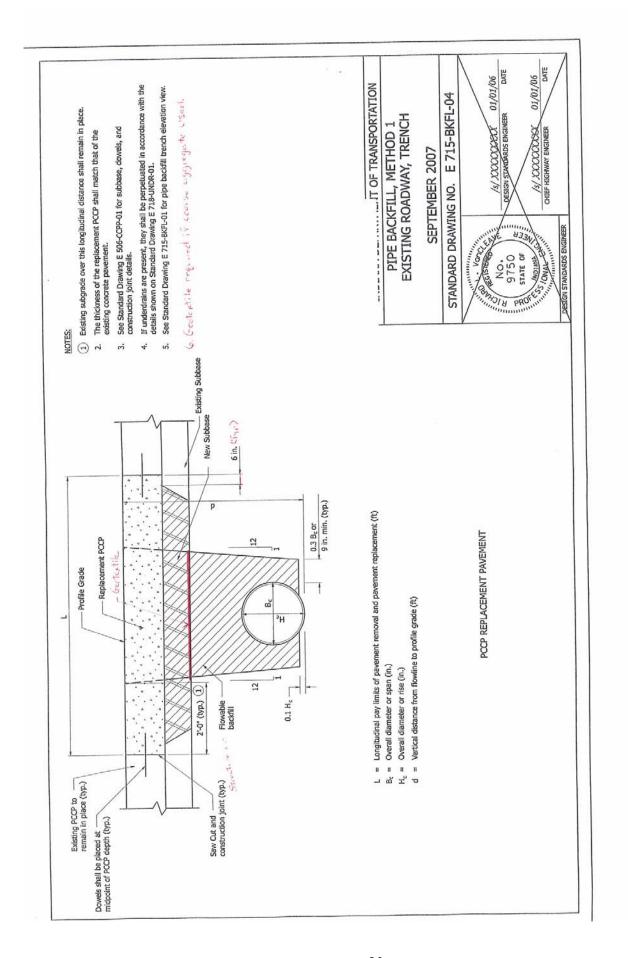
The above proposed standards are to replace the following existing standards 715-BKFL-01 thru 12.

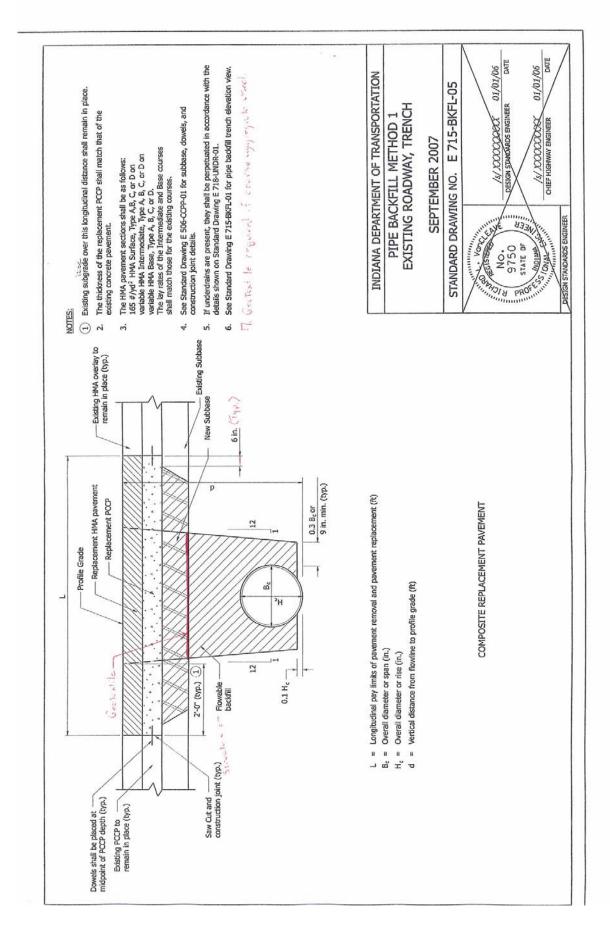
Other sections containing specific cross references:	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision
None	Frequency Manual Update Required? Y N By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
	See Above
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition
	Withdrawn
	Received FHWA Approval?

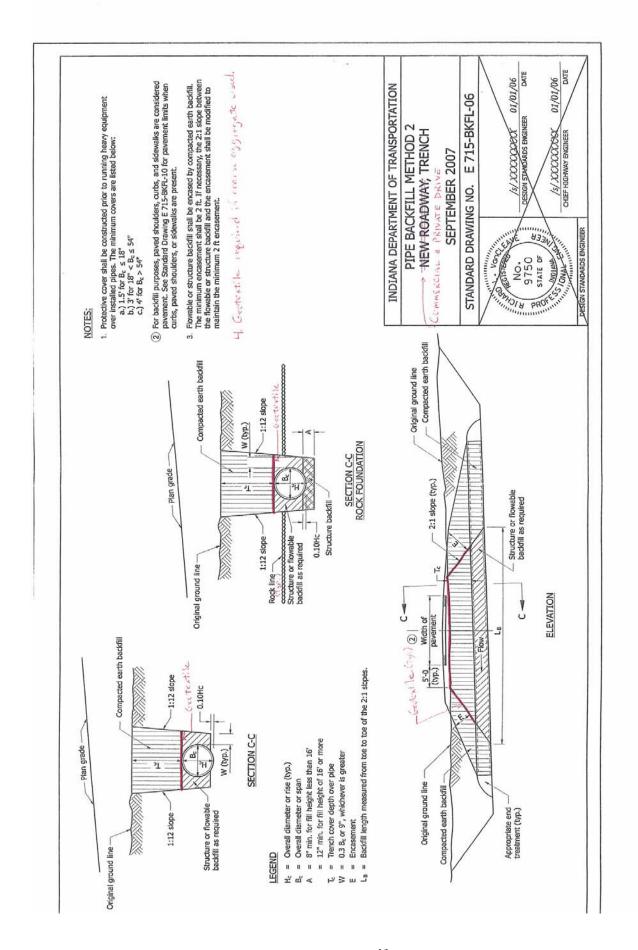


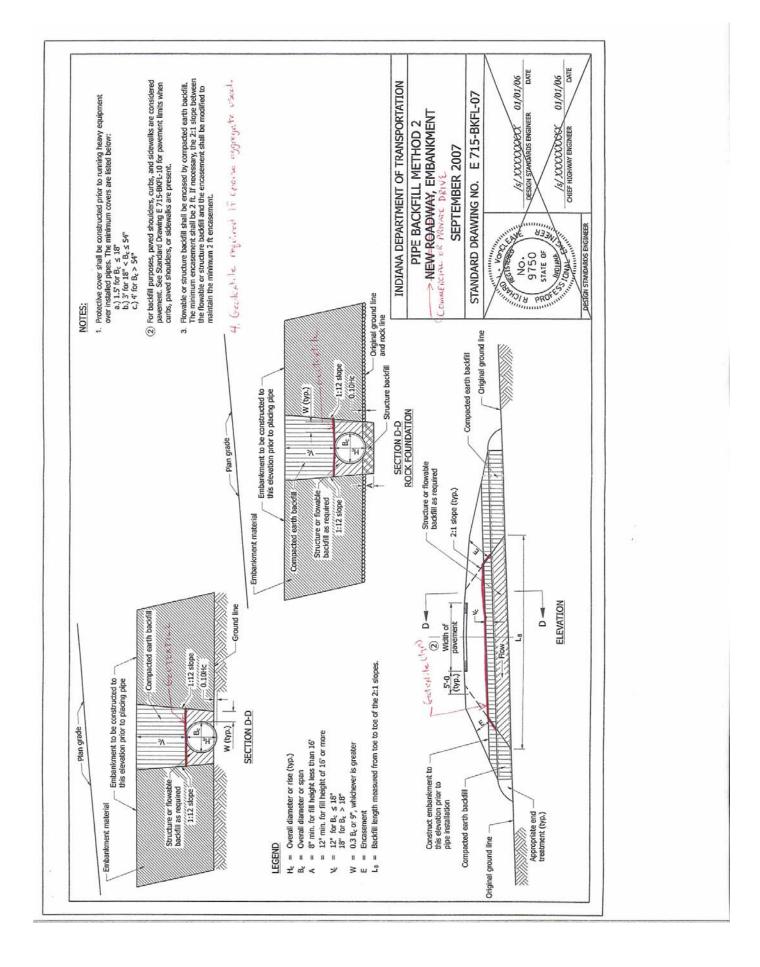


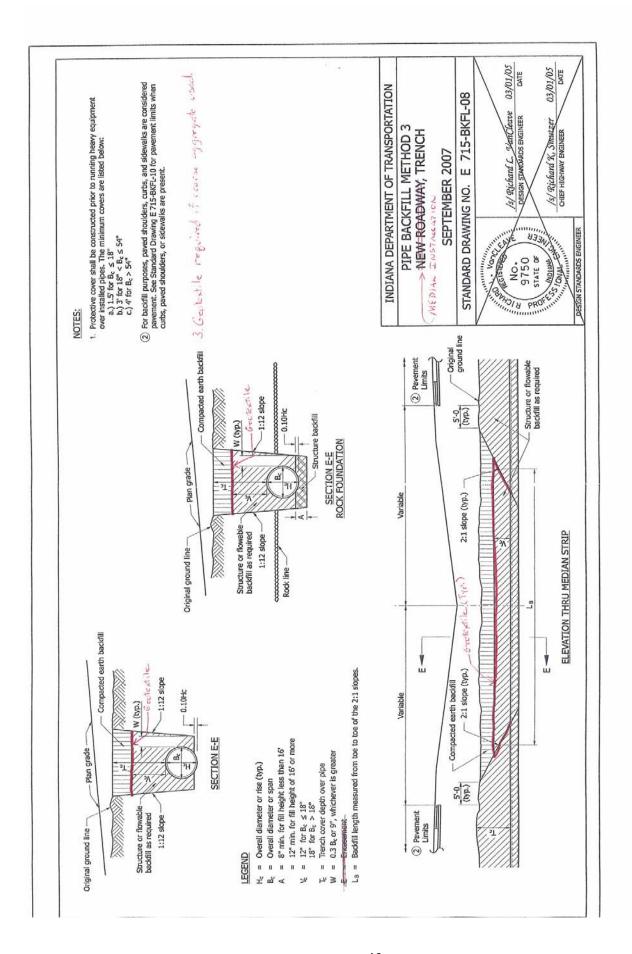


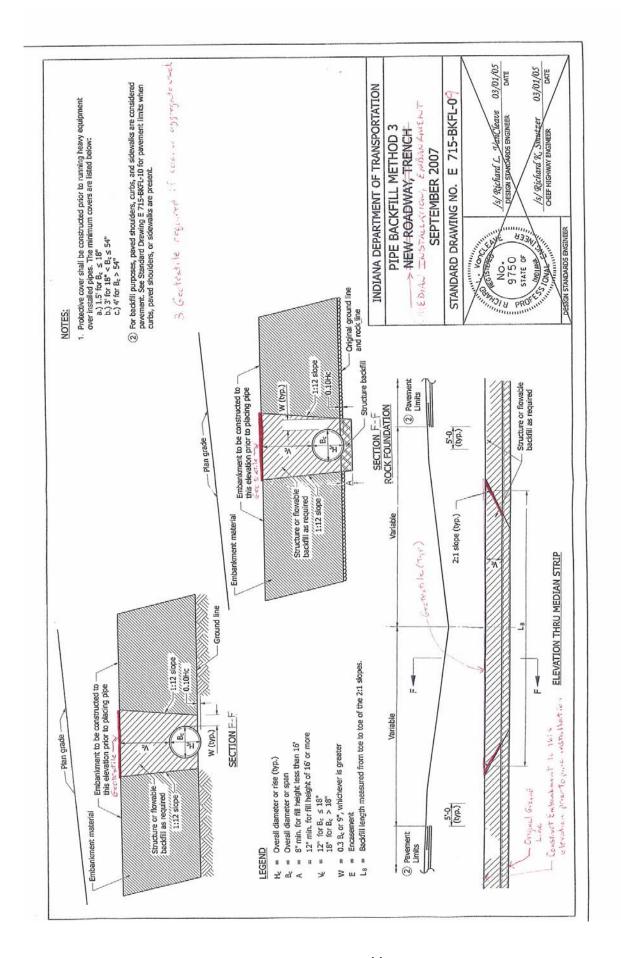


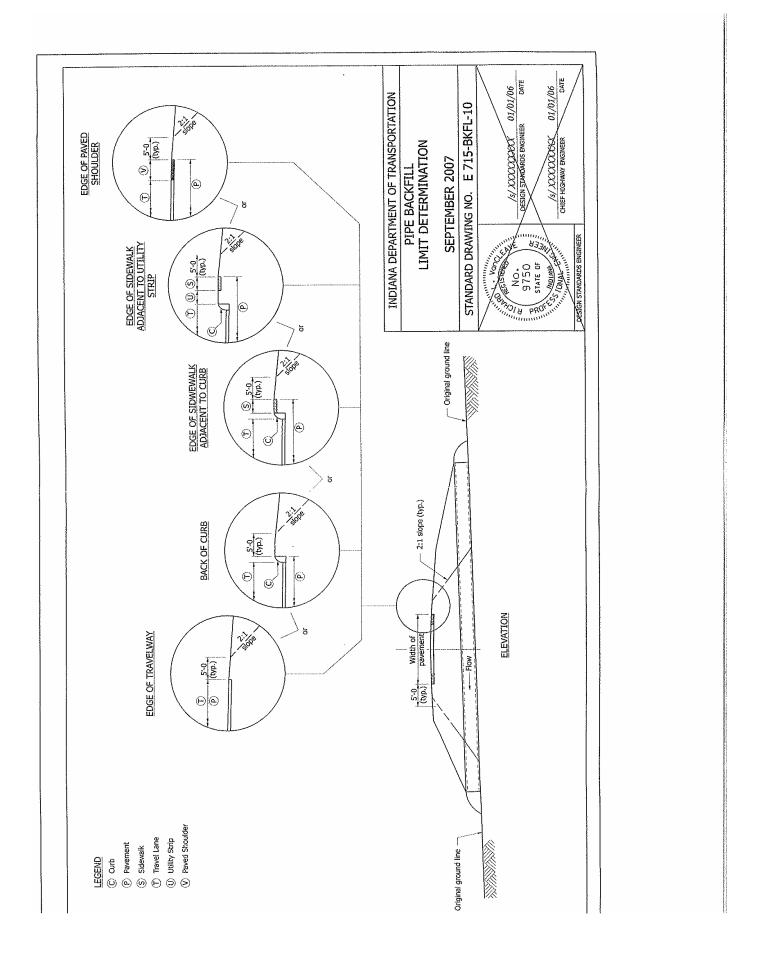




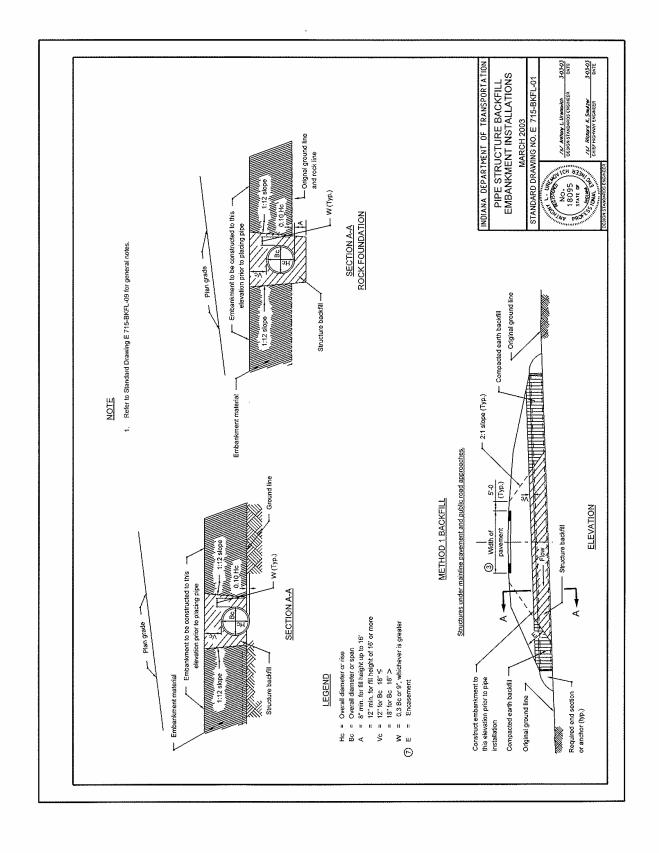


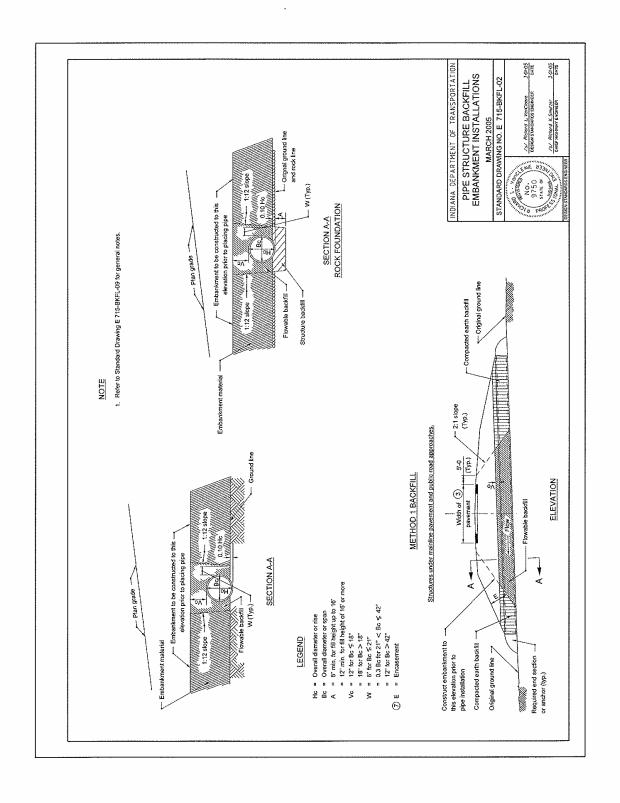


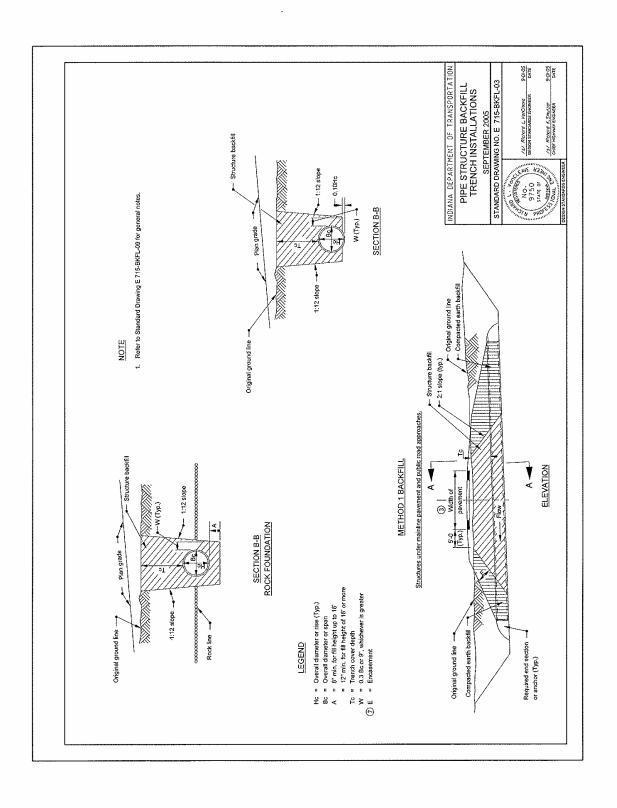


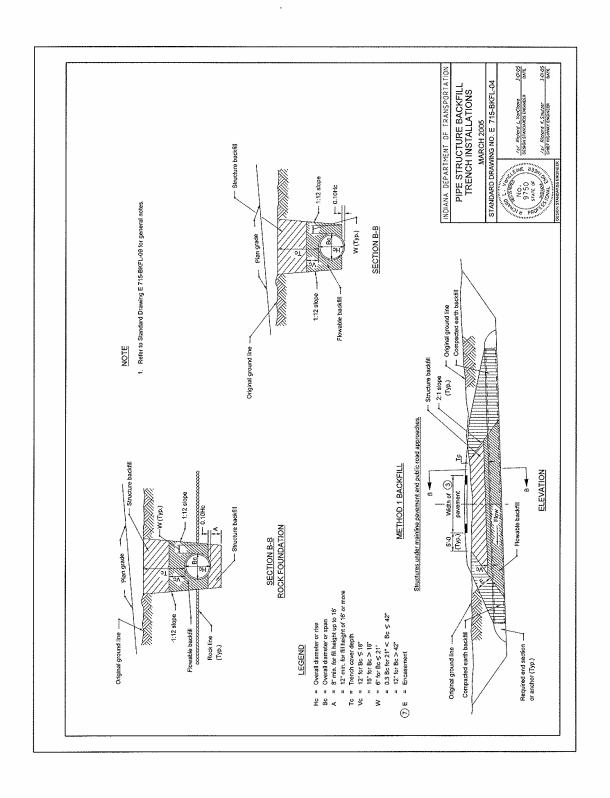


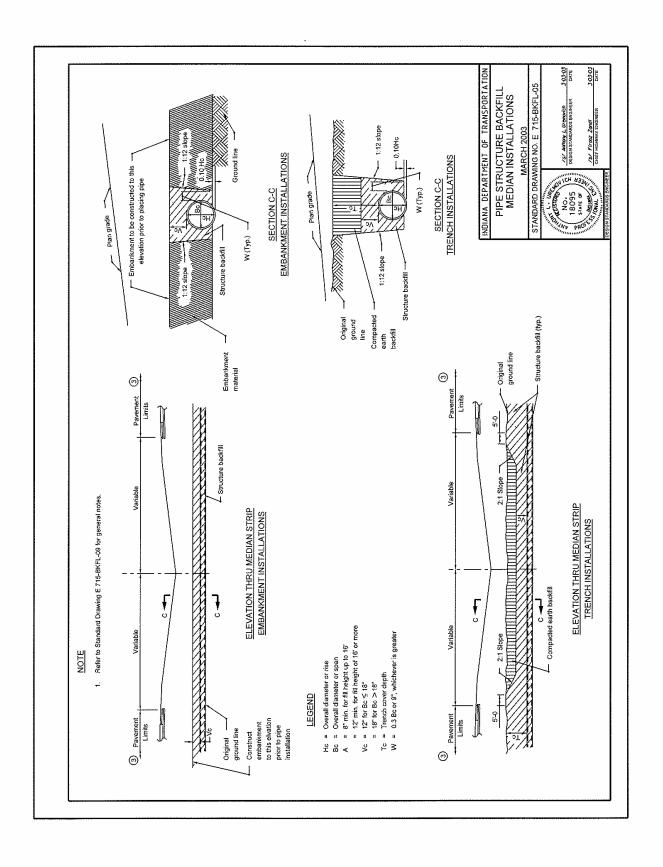
The following sheets are the existing 715-BKFL-01 thru 12. They will be replaced by the previous sheets when approved. The existing sheets are being attached as information only.

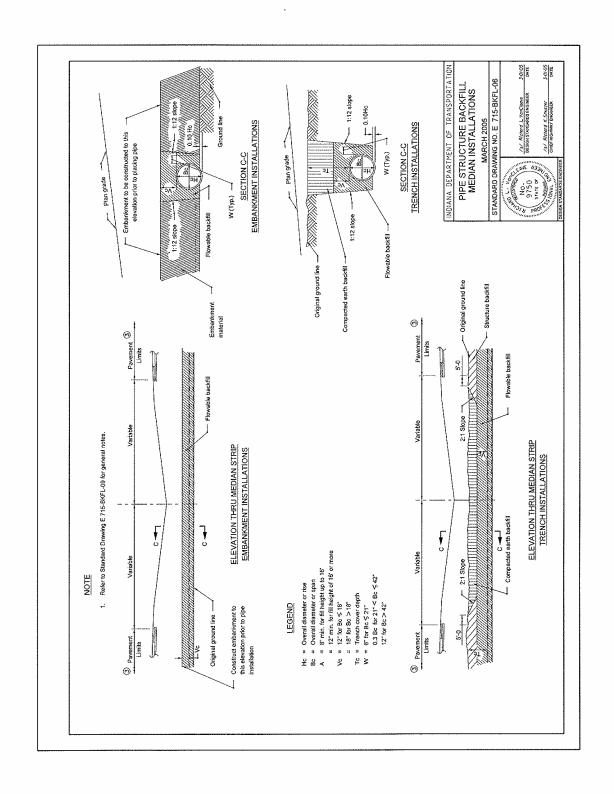


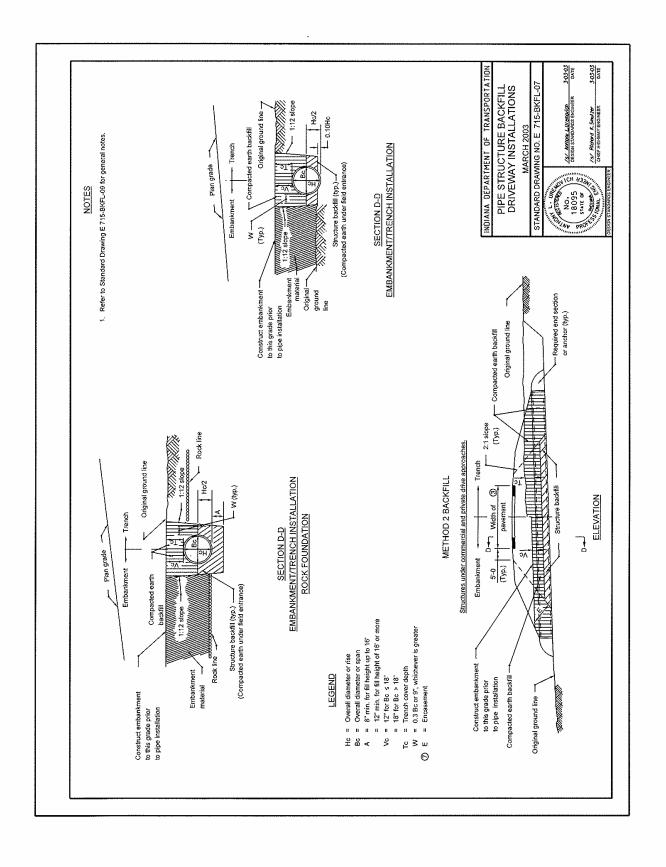


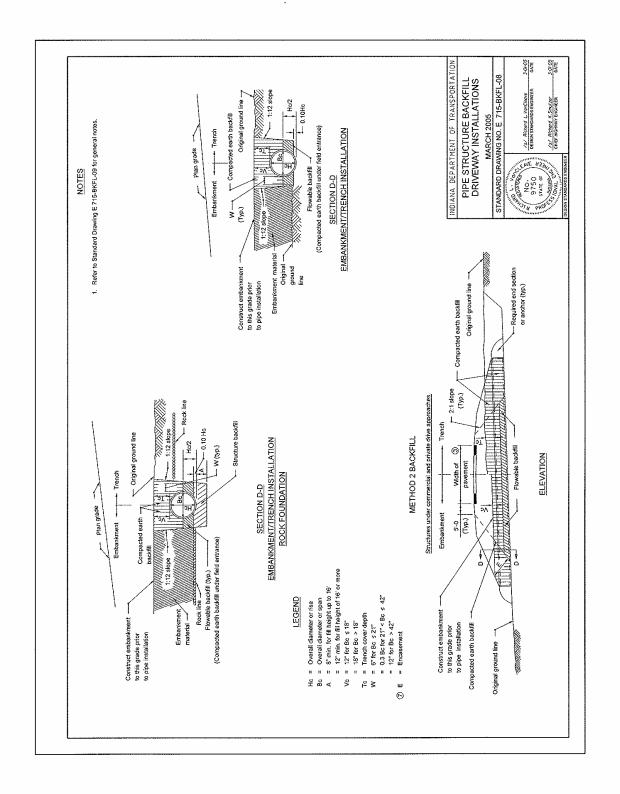




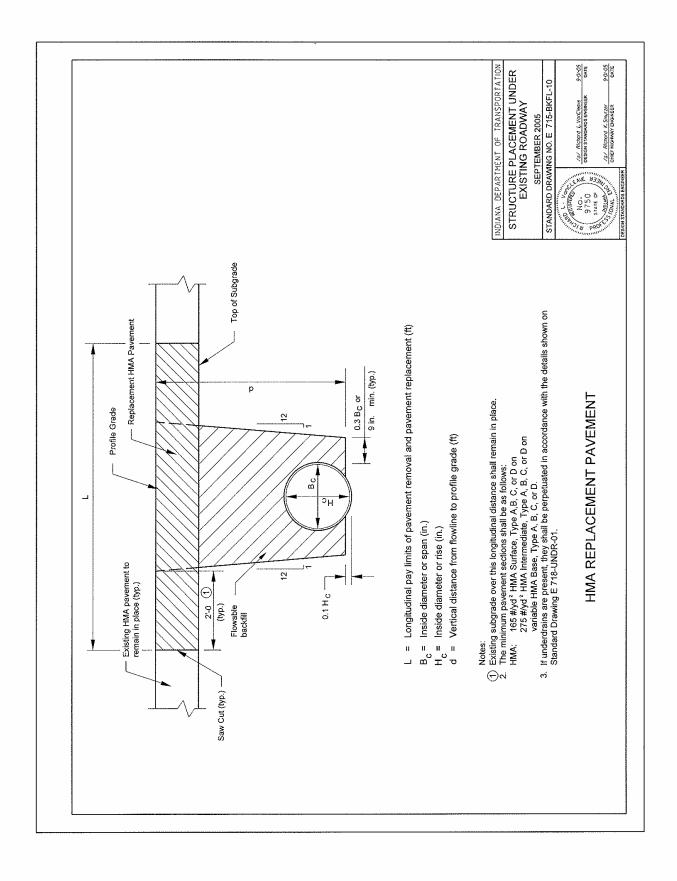


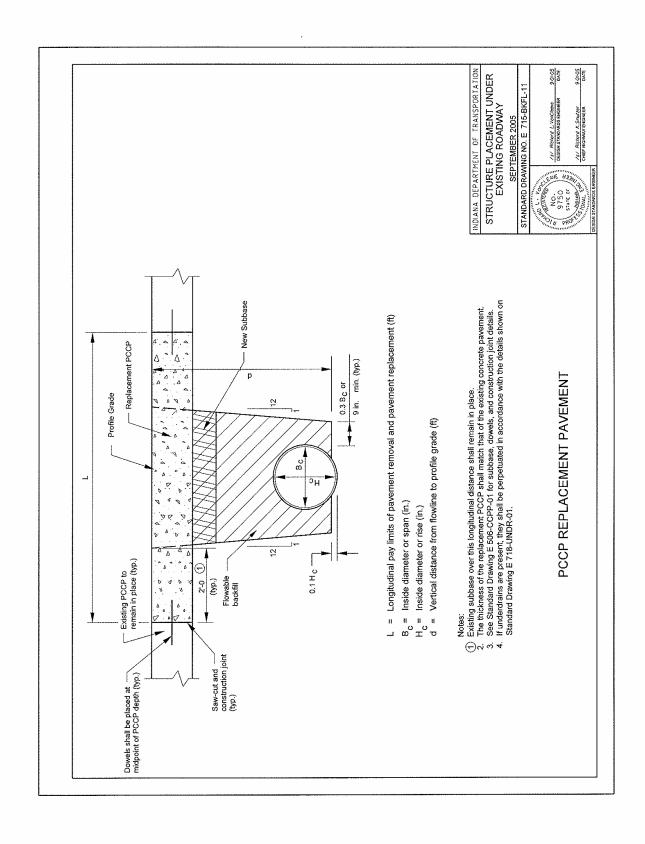


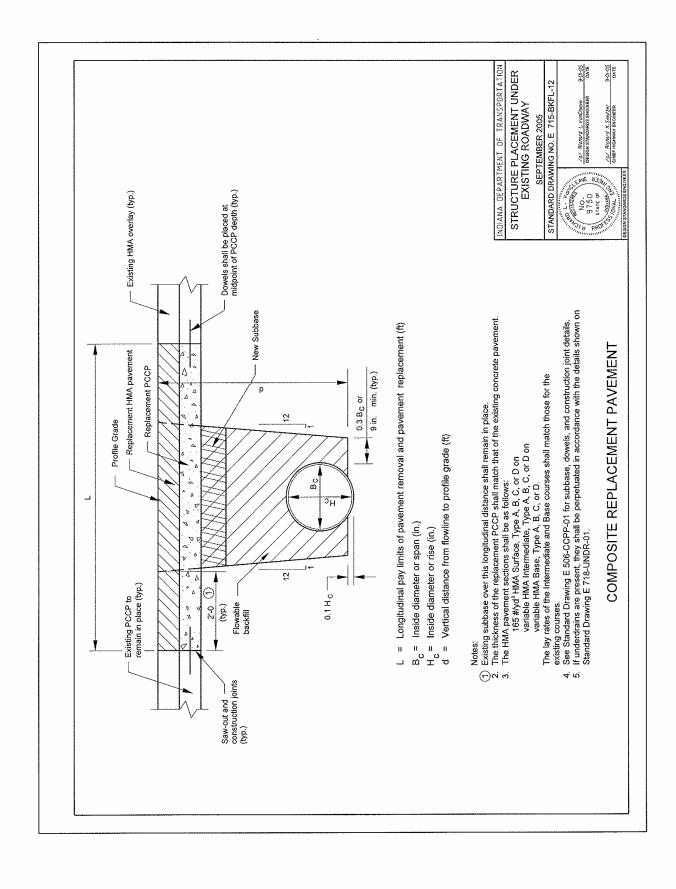




						NOIANA DEPARTHENT DE TRANSPORTATION PIPE STRUCTURE BACKFILL  MARCH 2005  STANDARD DRAWING NO. E 715-BKEL-09  (14) REDUCT 15-BKEL-09  (14) REDUCT 15-BKEL-09  (15) STANDARD DRAWING NO. E 715-BKEL-09  (15) STANDARD DRAWING NO. E 715-BKEL-09  (16) STANDARD DRAWING NO. E 715-BKEL-09  (17) STANDARD DRAWING NO. E 715-BKEL-09  (18) STANDARD
GENERAL NOTES  1. Standard Drawing E 715-BKRL-01, 03, 05 and 07 illustrate the requirements for pipe installations utilizing structure backfill. Standard Drawings E 715-BKFL-02, 04, 05, and 06 illustrate the requirements for pipe installations using flowable backfill.	<ol> <li>Protective corver shall be constructed prior to running heavy equipment over installed pipes. The minimum covers are listed below.</li> <li>a) 1.5 for 80 - 81°, where 80 = pipe diameter or span</li> <li>b) 3 for 18 - 65 - 54"</li> <li>c) 4" for 80 &gt; 54"</li> </ol>	For backfill purposes, paved shoulders, curbs, and sidewalks are considered pavement.     Method 1 backfill shall be utilized for all Type 2 or 5 pipe installed parallel to the maintine or public rided approaches and within 5-10 of pavement. Method 2 backfill shall be utilized for sub-pipe installed cutside 5-0 from pavement.	<ol> <li>If the existing ground line is less than Vc above the proposed top of pipe elevation, the embankment shall be constructed to at least Vc above the proposed top of pipe elevation prior to pipe installation. Vc = 1/2" for Bc &lt; 16" and Vc = 18" for Bc &gt; 18".</li> </ol>	6. In paved median areas, strycture backfill shall be utilized instead of compacted earth backfill between the force direction above the pipe and the top of the trench.  (7) Flowable or structure backfill shall be encased by compacted earth backfill. The minimum encastement shall be 2 feet. If necessary, the 2.1 slope between the bowween the bowween the bowween the bowween the the founds or structure backfill and the encasement shall be modified to maintain the minimum 2 feet encasement.	Proyethe backfill shall be utilized for plastic pipes tabricated of non hydrostatic     Degin basis rated resins and installed at locations where method 1 backfill is     required.	







Item No. 17-4
Mr. Cales
Date: 11/16/06

## REVISION TO 2006 STANDARD SPECIFICATIONS

SECTION 203, BEGIN LINE 73, DELETE AND INSERT AS FOLLOWS:

The Department will maintain a list of qualified wetland professional consultants. A wetland professional certified by the Society of Wetland Scientists, SWS, as a wetland professional-in-training or professional wetland scientists may also be utilized and a list of such scientists can be located at http://www.wetlandcert.org/search.html. The Department maintains a list of professional consultants who are prequalified to perform various types of work. A qualified wetland professional shall be a professional consultant who is prequalified with the Department to perform Environmental Services work types 5.4 Ecological Surveys, or certified by the Society of Wetland Scientists (SWS) as a wetland professional-in-training or professional wetland scientist. The Department's list of prequalified professional consultants is located at http://www.in.gov/dot/div/legal/rfp/eligiblefirms.xls.

Other sections containing specific cross references:	General Instructions to Field Employees  Update Required? Y N  By - Addition or Revision
None	Frequency Manual  Update Required? Y N  By - Addition or Revision
Recurring Special Provisions potentially affected:	Standard Sheets potentially affected:
Motion: M Second: M Ayes: Nays:	Action: Passed as submitted; revised  Effective: Letting  2008 Standards Specifications Book  2008 Standards Edition  Withdrawn